SUBJECT CODE NO:- P-8246 FACULTY OF ENGINEERING AND TECHNOLOGY M.E. (Mechanical) Examination May/June 2017 Elective-IV: Computer Integrated Manufacturing (Revised)

[Time: Three Hours] [Max Marks:80] Please check whether you have got the right question paper. N.B i) Attempt any three questions from each section ii) Assume additional data if necessary iii) Use of non-programmable calculator is allowed Section A Q.1 How is CIM concerned with the changing manufacturing and management scene? What are islands of 13 automation? Q.2 How product related activities such as marketing and plant operations are related to CIM? How physical 13 distribution affects on CIM? How group technology has come into existence? Explain OPTIZ coding system with an example Q.3 13 Q.4 What is cellular manufacturing? What are its benefits? Explain its relevance in Indian context 13 Q.5 Write notes on (any two) 14 a) FMS b) DCLASS c) CAPP Section B Q.6 How shop floor control is relevant in the CIM environment? Explain the importance of barcode technology 13 in this context Q.7 What do you mean by CAPP? Explain variant CAPP and generative CAPP with an example 13 Q.8 How significant is material handling in the CIM environment? What do you understand by automatic 13 storage and retrieval system? Q.9 What do you mean by LAN? Explain its topology along with implementations 13 Q.10 Write notes on (any two) 14 1) MAP/TOP 2) CIMOSA 3) RDBMS